



## ORANGE PEEL

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### CAUSES:

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- incorrect paint application: inadequate air pressure, incorrect nozzle setting, spray gun too close to the substrate, too high temperature, inadequate paint viscosity
- not sufficient sanding of the substrate
- application of a too thick/thin layer of paint
- drafts and unsuitable temperature

### PREVENTION:

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- follow the application techniques stated in the technical data sheets
- avoid too high temperature applications
- apply paint evenly, in thin layers
- use recommended thinners to achieve the correct viscosity of the paint

### RESTORATION:

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- remove coating, clean the substrate and repaint it