



## SAGGING

### CAUSES:

- incorrect application technique: too much thickness applied, insufficient drying time/ temperature, incorrect positioning of the spray gun and incorrect spray pressure
- too low paint viscosity (paint not thick enough)
- too low temperatures of painting environment as well as substrate and paint
- use of inappropriate thinners and thickeners

### PREVENTION:

- adopt the application techniques stated in the technical data sheet: especially check the operation of the spray gun and the spray pressure
- bring substrate and coating temperature to 20°C
- use recommended thinners and thickeners to achieve optimum paint viscosity

### RESTORATION:

- remove the coating, clean the substrate and repaint it